

**ADDITIONAL WEIGHBATCHER, CEMENT**

Part Number: 23825

**DESCRIPTION:**

This option provides an additional cement feed and controls for an additional cement scale.

**OPERATION:*****Automatic***

- When released by the feed sequence, cement is fed into the cement scale and weighed up. Feeding deactivates when the target weight is reached (and is within tolerance). If additional cements are required, these are systematically fed into the additional scale.

***Manual***

- The operator pushes the CEM FEED button on the Manual Station to feed cement into the cement scale. Feeding continues as long as the feed button is depressed.

**SYSTEM REQUIREMENTS:****Outputs:**

Unassigned I/O positions controlled by pushbuttons on the Manual Station for:

CEM X OPEN, CEM X CLOSE, CEM X VIB

(X is the letter assigned to the scale. Example: CEM A OPEN)

**Inputs:**

An unassigned I/O position controlled by a pushbutton or LED on the Manual Station for:

CEM X CLOSED

(X is the letter assigned to the scale. Example: CEM A CLOSED)

**IMPLEMENTATION:**

- Install the Opto module(s) in the appropriate slot in the J-Box.
- Configure the pushbuttons on the Manual Station.
- Configure I/O, an Extra Device, and Sequences in the batching system.
- Calibrate the scale.

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