

ADDITIONAL WEIGHBATCHER, AGGREGATE

Part Number: 23825

DESCRIPTION:

This option provides an additional aggregate feed and controls for an additional aggregate scale.

OPERATION:***Automatic***

- When released by the feed sequence, aggregate is fed into the aggregate scale and weighed up. Feeding deactivates when the target weight is reached (and is within tolerance). If additional aggregates are required, these are systematically fed into the additional scale.

Manual

- The operator pushes the AGG FEED button on the Manual Station to feed aggregate into the aggregate scale. Feeding continues as long as the feed button is depressed.

SYSTEM REQUIREMENTS:**Outputs:**

Unassigned I/O positions controlled by pushbuttons on the Manual Station for:

AGG X OPEN, AGG X CLOSE, AGG X VIB

(X is the letter assigned to the scale. Example: AGG A OPEN)

Inputs:

An unassigned I/O position controlled by a pushbutton or LED on the Manual Station for:

AGG X CLOSED

(X is the letter assigned to the scale. Example: AGG A CLOSED)

IMPLEMENTATION:

- Install the Opto module(s) in the appropriate slot in the J-Box.
- Configure the pushbuttons on the Manual Station.
- Configure I/O, an Extra Device, and Sequences in the batching system.
- Calibrate the scale.

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