

WATER FEED CONTROLLED

Part Number: 23819

DESCRIPTION:

This option adds (1) additional water per cycle. Both waters must use the same meter. All features needed to add an additional water are included (i.e., mix design input and a manual feed pushbutton).

OPERATION:

Automatic

- During automatic batching, the feed activates when the mix design calls for the material. The feed deactivates when the material's target weight is reached (and is within tolerance).

Manual

- The operator pushes the desired WAT FEED pushbutton on the Manual Station. The meter display on the Manual Station shows the cumulative amount manually fed for the selected water (i.e., 10.0 gal). Feeding continues as long as the manual feed pushbutton is depressed.

SYSTEM REQUIREMENTS:

- An unassigned I/O position that is controlled by a pushbutton on the Manual Station.

IMPLEMENTATION:

- Install the Opto module in the correct slot in the J-Box.
- Configure the feed buttons and a display in the Manual Station firmware.
- Set up the material and add it to the appropriate mix designs.

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