

GOB HOPPER**Part Number: 24048****DESCRIPTION:**

This feature provides manual controls for a Gob Hopper that is located after the mixer on a central mix plant.

OPERATION:***Automatic***

- Not Applicable.

Manual

- Manual controls are provided to open, close and vibrate a Gob Hopper. The batch operator must manually control the discharge of the mixer into the Gob Hopper. The discharge of the Gob Hopper into the truck is also a manual process controlled by the batch operator.

SYSTEM REQUIREMENTS:

- Gob Hopper Open – an unassigned pushbutton on the manual station.
- Gob Hopper Vib – an unassigned pushbutton on the manual station.
- Gob Hopper Close – an unassigned pushbutton on the manual station.

IMPLEMENTATION:

- Configure manual station pushbuttons.
- Install Opto modules in the correct positions and configure jumpers.
- Wire relay and other hardware interlocks in J-Box.

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