

EARLY AGG DISCHARGE, LIMIT SWITCH

Part Number: 25546

DESCRIPTION:

This option provides the ability to begin aggregate discharge onto a conveyor on a central mix plant before the mixer is fully righted. Aggregate discharge begins when the early mixer return limit is reached on the previous batch/load.

OPERATION:

Automatic

- During multi-batching or freewheeling, the aggregate for the next batch/load begins discharging onto the conveyor after the early mixer return limit is reached on the previous batch. If the mixer does not reach the right limit before the MAX Right Time elapses, the system is put into hold and the conveyor is stopped. After the right limit is reached, the system hold is released and the conveyor is started again.

Manual

- Not Applicable.

SYSTEM REQUIREMENTS:

- A supported version of a batching system.
- Early Right Limit - an unassigned pushbutton or LED on the manual station.

IMPLEMENTATION:

- Configure the aggregate scale, sequences, and custom equations
- Install the Opto module in the correct J-Box slot, and configure the jumper.
- Configure the Manual Station pushbutton (unless the Early Right Limit is located on an LED).

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