

DUAL AGGREGATE DISCHARGE GATES

Part Number: 24225

DESCRIPTION:

This option provides the capability to flow control two (2) sets of aggregate scale discharge gates.

OPERATION:***Automatic***

The batching system uses maximum and minimum flow rate settings, along with open and close adjustment pulse times to calculate the target flow rate of each set of gates.

Manual

Not Applicable.

SYSTEM REQUIREMENTS:

- GATE 2 OPEN output – an unassigned I/O position controlled by a pushbutton on the Manual Station.
- GATE 2 CLOSE output – an unassigned I/O position controlled by a pushbutton on the Manual Station.

IMPLEMENTATION:

- Install the Opto module in the correct slot in the J-Box.
- Configure the Manual Station pushbuttons.
- Select GATE 2 OPEN and GATE 2 CLOSE outputs on the Scales form.
- Specify Open and Close adjustment pulse times for Flow and Discharge on the Scales form.

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