

## DRIP PAN

Part Number: 24048

### DESCRIPTION:

This option provides control for a “single action” Drip Pan. Hardware interlocks are used to control the movement of the Boot (Chute) and Drip Pan.

### OPERATION:

#### *Automatic*

- The Drip Pan Extend output is enabled by pressing the latching button on the manual station. If the boot is at the up limit, the drip pan extends under the boot. The Drip Pan in normal operation, once activated, generally stays in the extended position unless the batching system requests it to be retracted. When the boot is ready to be lowered, the batching system turns on the Drip Pan Retract signal. The boot will not lower until the Drip Pan is at the retracted limit.

#### *Manual*

- If the boot is at the up limit, the Drip Pan may be extended by pressing the Drip Pan Extend (latching) button.
- The Drip Pan maybe retracted by pressing the Drip Pan Retract (latching button) on the manual station, or by deactivating the Drip Pan Extend button.

### SYSTEM REQUIREMENTS:

- Drip Pan Extend – an unassigned pushbutton on the manual station
- Drip Pan Retract – an unassigned location on the manual station.
- Drip Pan Retracted – an unassigned pushbutton or LED on the manual station.

### IMPLEMENTATION:

- Configure manual station pushbuttons.
- Install Opto modules in the correct positions and configure jumpers.
- Wire relay and other hardware interlocks in J-Box.
- Write activates to manual station firmware.

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### Command Alkon Headquarters

1800 International Park Drive, Suite 400  
Birmingham, Alabama 35243  
Phone: 1-205-879-3282  
Toll Free: 1-800-624-1872  
Fax: 1-205-870-1405