

## CEMENT SCALE AERATION

Part Number: 23833

### DESCRIPTION:

This option provides controls for an aeration system on a cement scale to help ensure consistent discharge of material.

### OPERATION:

#### *Automatic*

- The CEM SCL AER output is turned on when the scale starts to discharge.
- The CEM SCL AER output is turned off when the scale finishes discharging.

#### *Manual*

- The operator presses the CEM SCL AER maintained pushbutton on the Manual Station to start scale aeration. The operator presses the pushbutton again to deactivate it and stop aeration.

### SYSTEM REQUIREMENTS:

- CEM SCL AER output - an unassigned I/O position controlled by a pushbutton on the Manual Station.

### IMPLEMENTATION:

- Install the Opto module in the correct slot in the J-Box.
- Configure the CEM SCL AER pushbutton on the Manual Station.
- Configure Extra Devices and Sequences in the batching system.

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