

CEMENT BIN CONTROLLED

Part Number: 23821

DESCRIPTION:

This option adds the capability for batching a cement/flyash material. All features needed to add an additional material are included (i.e., mix design input and manual feed pushbutton).

OPERATION:

Automatic

- During automatic batching, the feed activates when the mix design calls for the material. The feed deactivates when the material's target weight is reached (and is within tolerance).

Manual

- The operator pushes the CEM FEED button on the Manual Station to feed the cement material into the cement scale. Feeding continues as long as the feed button is depressed.

SYSTEM REQUIREMENTS:

- An unassigned I/O position that is controlled by a pushbutton on the Manual Station.

IMPLEMENTATION:

- Install the Opto module in the correct slot in the J-Box.
- Configure the feed button and a display in the Manual Station firmware.
- Set up the material and add it to the appropriate mix designs.

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