

BLOWER CONTROL, AUTO (SCALE AND SILO AERATION)

Part Number: 23832

DESCRIPTION:

This option controls an external low-pressure aeration system for a Silo and/or a Scale.

OPERATION:***Automatic***

- Silo: The CEM AER output is turned on when material starts to fast feed, which activates the BLOWER output.
- Scale: The CEM AER output is turned on when the scale starts to discharge, which activates the BLOWER output.

Manual

- The operator presses the BLOWER maintained pushbutton on the Manual Station. The Blower continues running until the operator presses the pushbutton again.

SYSTEM REQUIREMENTS:

- BLOWER output - an unassigned I/O position controlled by a pushbutton on the Manual Station.
- (CEM AER output - comes standard with the system and should already be configured.)

IMPLEMENTATION:

- Install the Opto module in the correct slot in the J-Box.
- Configure BLOWER pushbutton on the Manual Station.
- Assign BLOWER I/O on the Bins & Silos and/or Scales forms.

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