

## **AGGREGATE BIN CONTROLLED**

Part Number: 23820

### **DESCRIPTION:**

This option adds the capability for batching an aggregate material. All features needed to add an additional material are included (i.e., mix design input and manual feed pushbutton).

### **OPERATION:**

#### ***Automatic***

- During automatic batching, the feed activates when the mix design calls for the material. The feed deactivates when the material's target weight is reached (and is within tolerance).

#### ***Manual***

- The operator pushes the AGG FEED button on the Manual Station to feed the aggregate material into the aggregate scale. Feeding continues as long as the feed button is depressed.

### **SYSTEM REQUIREMENTS:**

- An unassigned I/O position that is controlled by a pushbutton on the Manual Station.

### **IMPLEMENTATION:**

- Install the Opto module in the correct slot in the J-Box.
- Configure the feed button and a display in the Manual Station firmware.
- Set up the material and add it to the appropriate mix designs.

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