

ADMIX FEED CONTROLLED

Part Number: 23823

DESCRIPTION:

This option provides an additional admix feed. The additional admix feed must use the same counter and bottle as an existing admix. (If an additional counter and/or bottle is/are required, refer to Admix Counter Controlled - P/N 23822.) All features needed to add an additional admix feed are included (i.e., mix design input and a manual feed pushbutton).

OPERATION:

Automatic

- During automatic batching, the feed activates when the mix design calls for the material. The feed deactivates when the material's target weight is reached (and is within tolerance).

Manual

- The operator pushes the desired ADX FEED pushbutton on the Manual Station. The meter display on the Manual Station shows the cumulative amount manually fed for the selected admix (i.e., 10.0 oz). Feeding continues as long as the feed pushbutton is depressed.

SYSTEM REQUIREMENTS:

- Admix Feed – an unassigned I/O position that is controlled by a pushbutton on the Manual Station.
- Admix Pulse – an unassigned I/O position on the Manual Station.

IMPLEMENTATION:

- Install the Opto module in the correct slot in the J-Box.
- Configure the feed, and pulse buttons (pulse may not be located on a pushbutton).
- Add the pulse location to an existing Manual Station counter in the Manual Station firmware.
- Set up the material and add it to the appropriate mix designs.

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