

## ADMIX COUNTER CONTROLLED

Part Number: 23822

### DESCRIPTION:

This option provides an additional admix counter, along with a bottle discharge and a bottle zero control. (If an additional admix feed is required, see Admix Feed Controlled – P/N 23823.)

### OPERATION:

#### *Automatic*

- During automatic batching, the feed activates when the mix design calls for the material. The feed deactivates when the material's target weight is reached (and is within tolerance).

#### *Manual*

- The operator pushes the desired ADX FEED pushbutton on the Manual Station. The meter display on the Manual Station shows the cumulative amount manually fed for the selected admix (i.e., 10.0 oz). Feeding continues as long as the feed pushbutton is depressed.

### SYSTEM REQUIREMENTS:

- Bottle Discharge - an unassigned I/O position that is controlled by a pushbutton on the Manual Station.
- Bottle Zero – an unassigned I/O position that is controlled by an LED or a pushbutton on the Manual Station.

### IMPLEMENTATION:

- Install the Opto module in the correct slot in the J-Box.
- Configure the feed buttons and a display in the Manual Station firmware.
- Set up the material and add it to the appropriate mix designs.

[www.commandalkon.com](http://www.commandalkon.com)

### Command Alkon Headquarters

1800 International Park Drive, Suite 400  
Birmingham, Alabama 35243  
Phone: 1-205-879-3282  
Toll Free: 1-800-624-1872  
Fax: 1-205-870-1405